

DART AEROSPACE LTD	Work Order:	40062
Description: Bushing	Part Number:	PR67-43001-299
Inspection Dwg:	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: MMF/ML
Date: 08/06/07

Audited by:	<u>DIT</u>
Date:	<u>08/06/27</u>

Prototype Approval:	<i>N/A</i>
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



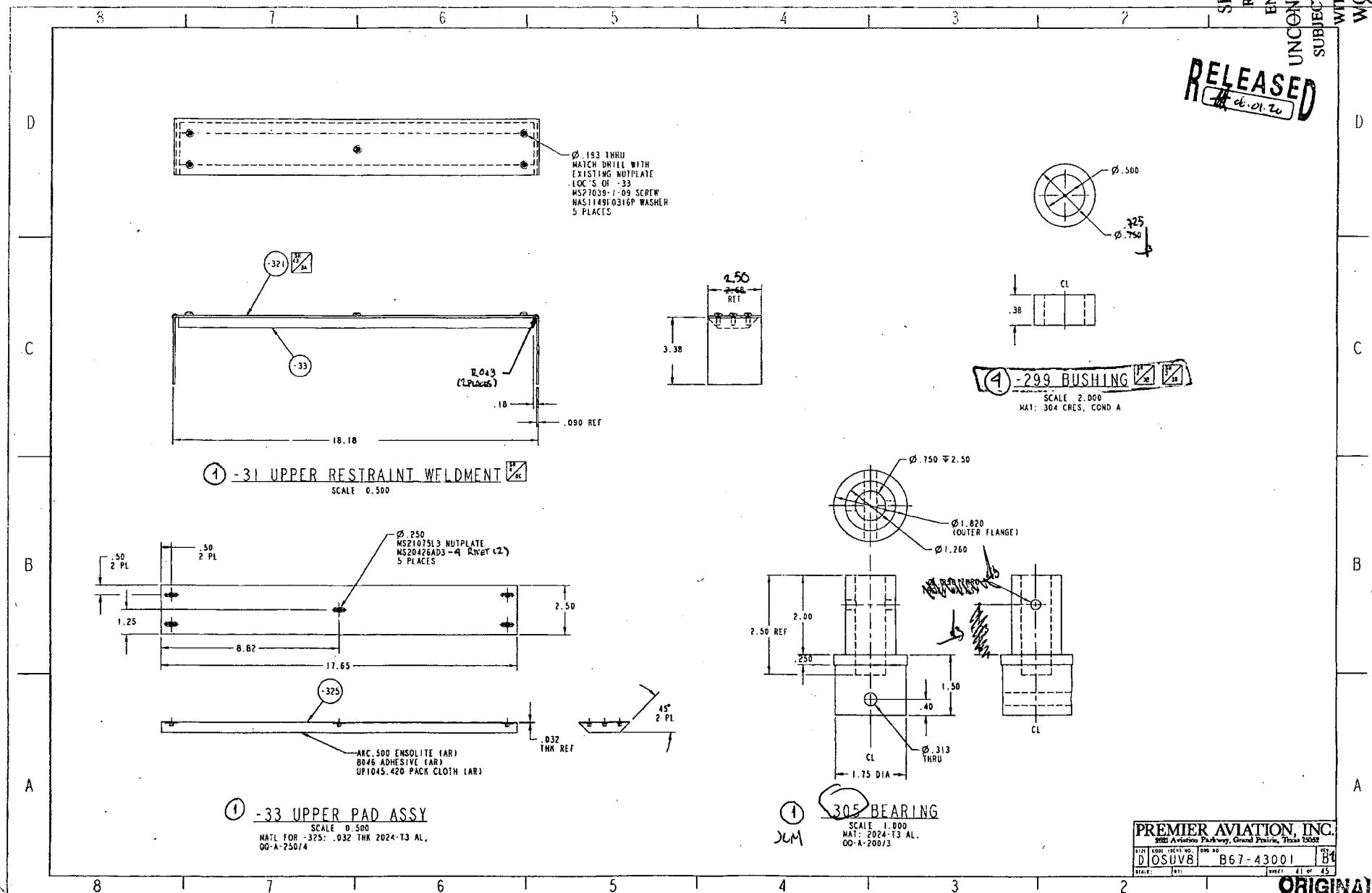
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
6.01.20



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 10:01:57 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 40062

Part Number: PB6743001299

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/10 AJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-07-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 10:01:57 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING	
Job Number	: 40062		Part Number	: PB6743001299	
Estimate Number	: 12074		Drawing Number	: B6743001 PAGE41	
P.O. Number	:		Project Number	: N/A	
This Issue	: 25/06/2008 S.O. No. :		Drawing Revision	: B1	
Prsht Rev.	: NC		Material	:	
First Issue	: / /		Due Date	: 04/07/2008	
Previous Run	:		Qty:	20	
Written By	:		Um:	Each	
Checked & Approved By	: <u>JUL 08.06.25</u>		50		
Comment	: Est. A 05.07.20 New issue KJ/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	M303R0750	303 Round Bar .75"	
	<i>303</i>		
		Comment: Qty.: 0.0350 f(s)/Unit Total : 0.6993 f(s)	
		<i>303 Round Bar .75"</i>	
		Material: AISI 303 Round Bar Ø0.750 (QQ-A-200/8 or QQ-A-225/8) (M303R0.750)	
		Deburr	
		Identify for B67-43001-299	
		<i>Batch: M107904</i>	<i>MWE 08/06/08</i>
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: HARDINGE CNC LATHE SMALL	<i>(56)</i>
		Turn as per Dwg B67-43001	<i>(56)</i>
		Dwg Rev: <i>B1</i>	<i>(56)</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		<i>J.F. and MWE 08/06/08</i>	<i>(56)</i>
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<i>(56)</i>
4.0	QC8	SECOND CHECK	
		<i>S/A 08/07/08</i>	
		Comment: SECOND CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		<i>MWE 08-07-09</i>	<i>(56)</i>
		Comment: PACKAGING RESOURCE #1	
		Identify and Stock	
		Location: <i>Pat E.</i>	